

### **EXPERT SHEARING EQUIPMENT**

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# **CUTTER PENDULUM**

Part # 511-001 Patent Pending



## **Operating Instructions**

- 1) Draw a line through the middle of your grinding disc and attach the disc to the Grinder. (*Diagram 1*)
- 2) Draw a line through the middle of your cutter. (Diagram 2)
- 3) With the drawn-on cutter on the locating pins hang the pendulum from the grinder and adjust the pendulum length until the line through the cutter and disc line up with the cutter 25mm in from the side of the disc. Tighten the hanging tube nut. (*Diagram 3a and 3b*)
- 4) With a cutter on the pendulum hang it from the grinder hook. Adjust the grinder hook in or out until the cutter sits flat on the grinder disc as it touches the dics. Tighten the grinder hook adjusting nut on the grinder.
  - You are now ready to grind. (Diagram 3a and 4)
- 5) Grind by landing your cutter on the disc moving towards the nut, take it to the centre of the disc and then to the very outside of the disc, ensure you use all of the emery. On the last stroke move from the inside of the disc to the position where you set the length of the pendulum and snap it off the disc.
- 6) Check in a good light check all cutting edges around the tips of all teeth are sharp. Look for rounded edges if they appear resharpen.

#### **Safety Instructions**

- Always wear eye protection
- Always wear ear protection
- Always press directly inwards towards the disc
- Keep small children clear of work area

## **Care and Repair**

- Wipe excess grinding dust from magnets
- Never use air pressure to clean the magnets
- Never oil or lubricate the pendulum
- All parts are available from your distributor

