



LINING UP THE R.A.T. MARKERS

HOW TO LINE UP MARKERS

Draw a line from the centre of the disc to the outside with a pencil or a marker pen.

Note: Try and draw the line as thin as possible or use the AWI grinding template for best results.

HANG PENDULUM

Put the cutter on your cutter pendulum and hang from the pendulum hanging point on your grinder.

LINE UP R.A.T. MARKERS

Hang your cutter where you want to finish on the disc. Line up the R.A.T. Markers along the radius line that was drawn earlier.

Comb 15 mm gap at teeth when heel touching disc. Cutter touching flat and even.

- Comb 4-6 passes
- Cutter 2-3 passes
 Even pressure with inside for
- Even pressure with inside foot forward
 Firsth towards the outside of the disc with
- Grind out today's wear to sharpen for tomorrow

FINAL STEP

Once the R.A.T. Markers are in line with the radius line, tighten the pendulum nut so its locked into the position.



This resource developed by attendess at the 2003 KW Charpeney & Grinding Worshop



Scan for more information

