

peel

stick

GRIND

APPLICATION INSTRUCTIONS

Cleaning the Shearing Disc Surface:

Page.1

1. Begin by washing the shearing discs with warm, soapy water using a clean cloth to remove any surface contaminants and oil or grease build up.
2. If necessary, use methylated spirits or a degreaser to effectively eliminate oil, dust, and debris from the disc.
3. Ensure the surface is completely dry before proceeding to apply the abrasive disc.
4. This cleaning process only needs to be performed once, provided the disc remains clean. If you notice the emery lifting after setting, it may indicate that the disc requires cleaning.

Setting Up the Disc for Application:

1. Insert the clamp bolt through the first disc to properly align the emery (Fig.1)
2. Ensure the disc is free of any debris to facilitate a smooth application process.



Fig.1

Peel and Stick:

1. Carefully peel off the backing paper from the abrasive disc (Fig. 2)
2. Slide the centre hole of the emery over the bolt making sure the centre part of the emery touches first (Fig. 3)
3. Stick the emery disc to the shearing disc, pressing down firmly as you go to avoid air bubbles.
4. Apply the clamp plate over the bolt to the first disc (Fig. 4)
5. Slide the second disc over the bolt bottom first (Fig.5) & (Fig.6)
6. Remove the backing paper of the second emery and slide over bolt and stick emery to disc. (Fig. 7)
7. Turn over second disc and slide over the clamp bolt (grit side down) and push to allow the emery to stick (Fig. 8)



Fig.2

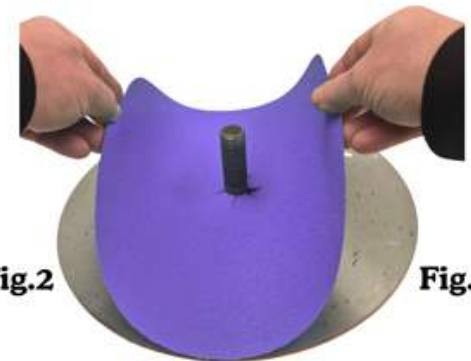


Fig.3



Fig.4



Fig.5



Fig.6



Fig.7



Fig.8

Apply Firm Pressure:

1. Add the washer and the nut then tighten down firmly for strong adhesion (Fig. 9)



Fig.9

Let it Set:

1. Allow to sit for 10 seconds before removing clamp.
2. Remove the nut and washer.
3. Remove the clamp bolt and clamp plate.

Inspect Before Use:

1. Check that the abrasive disc has adhered fully by tapping all around the disc with your fingers listening for changes in sound and is flat and securely attached.
2. Do not use if there are any air bubbles, loose edges, or warping.

Removing the Emery's:

1. Peel back from the outside of the disc (Fig.10)
2. Try to also grip under the emery and pull hard to remove (Fig.11)
3. Be careful not to get dirty hands or fingers on the disc surface to allow the disc to stay clean.
4. Repeat these steps when reapplying emery's.



Fig.10



Fig.11